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## PART II—Section 3—Sub-section (ii)

प्राधिकार से प्रकाशित

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इस भाग में विशेष प्रकाशित संख्या दी जाती है जिससे कि यह घलग संकलन के रूप में रखा जा सके।

Separate paging is given to this Part in order that it may be filed as a separate compilation.

## MINISTRY OF COMMERCE

## NOTIFICATIONS

New Delhi, the 3rd June 1966

S.O. 1687—In exercise of the powers conferred by section 6 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), and after previous publication as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964, the Central Government hereby—

- (1) notifies that cast iron manhole covers and frames shall be subject to quality control and inspection prior to export;
- (2) specifies the type of inspection in accordance with the Export of Cast Iron Manhole Covers and Frames (Inspection) Rules, 1966, as the type of inspection which will be applied to cast iron manhole covers and frames prior to export;
- (3) recognises—
  - (a) the specifications which shall be the national standards of a specified country declared by the exporter as the agreed specifications of the export contract;
  - (b) in the absence of any specifications as mentioned in (a) above, specifications as set out in the Annexure to this notification as the standard specifications for cast iron manhole covers and frames;
- (4) prohibits the export, in the course of international trade, of the cast iron manhole covers and frames unless the same is accompanied by a certificate issued by an inspection agency recognised for the purpose under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to the effect that such manhole covers and frames are export-worthy.

2. In this notification, "cast iron manhole covers and frames" shall mean all types of cast iron manhole covers and frames intended for use in connection with sanitary works.

3. Nothing in this Notification shall apply to the export of samples of cast iron manhole covers and frames to prospective buyers, the F.O.B. value of which does not exceed rupees one hundred.

4. This Notification shall come into force on 1st July, 1966.

## **ANNEXURE**

**Specification for Cast Iron Manhole Covers and Frames for use in sanitary works**

1. Manhole covers and frames shall be of the following grades and types:

- (a) Heavy duty, denoted by the letters 'HD' solid type, for the use under heavy vehicular traffic conditions.
  - (b) Medium duty, denoted by the letters 'MD' solid type, for use under light traffic conditions.
  - (c) Light duty, denoted by the letters 'LD' for use in domestic purposes or other places where they are not subjected to wheeled traffic loads.

2. The manhole covers and frames shall be of suitable quality grey cast iron having a tensile strength of not less than 19 kgf/sq. mm.

3. (a) Manhole covers and frames shall be cleanly cast, free from visible air and sand holes, cold shuts, warping and other visible harmful defects which are likely to impair the quality. The covers shall have a raised chequered design on the top surface to provide an adequate non-slip grip, if not otherwise specified in the export contract.

- (b) The edges of the frames and covers shall be reasonably straight and uniform, and the gap between the cover and the frame at the top shall not be more than  $3/16$ " at any place. The covers and frames shall be interchangeable, shall properly fit and there shall be no appreciable rocking.

4. Dimensions and weights of manhole covers and frames shall be as stipulated in the export contract. The tolerances on dimensions and weights of covers and frames shall be as given below:

5. Before coating, the manhole covers and frames shall be properly ground to remove all superfluities and shall be cleaned of all loose dust, dirt or sand that may be sticking to it. Manhole covers and frames shall be coated with a suitable material having far base or with a black bituminous composition, if not otherwise specified in the export contract. The coating shall be smooth, tenacious and good in appearance. It shall not flow when exposed to a temperature of 63°C.

6. The manhole covers shall withstand, without fracture, the loads specified in column 2 of the Table below for a minimum period of 30 seconds, when subjected to the loading with a suitable loading test device simulating normal conditions of use. The loads are to be centrally applied without shock through the medium of bearing blocks with a hard rubber facing or other resilient material. The block shall be sufficiently rigid to ensure that the load on the cover is

equally distributed over the full area of the block. The diameter of bearing blocks to be used for different grades are also indicated in column 3 of the Table:

THE TABLE

Grade	Load in tonnes	Diameter of block in mm in percent of the minimum clear opening dimension		
		1	2	3
'HD'		35		60%
'MD'		5		20%
'LD'		1		66%

NOTE: (1) The Load test prescribed is optional and shall be deemed to be compulsory only when the buyer wants to get the covers tested for this characteristic.

(2) In case the contract is negotiated for grades other than that stipulated in this specification and the buyer wants the covers to be tested for this characteristic the respective bearing load shall be as per contractual specification.

7. Each manhole cover and frame shall have cast on them the following, namely :—

- (a) Mark 'E' meant for export.
- (b) Grade denoted by the abbreviations HD/MD/LD if exports are made on the basis of this specification.
- (c) The size of letters at (a) and (b) shall not be less than 19 mm.

8. Sampling and Inspection of each consignment shall be done in accordance with the buyers' requirements, subject to a minimum of the scale prescribed in the Table below. The consignment shall be considered to be in conformity with the requirements of the standard, if the conditions prescribed in the Table are satisfied.

THE TABLE

Sl. No.	Reference to Clause Nos.	Characteristics	Sample No.	Permissible defectives in the sample
(1)	2	Tensile strength	2 per consignment or one per week in case of continuous inspection	Nil
(2)	3	Manufacture and Work- manship	10%	10%
(3)	5	Coating, finishing and general appearance	10%	10%
(4)	4	Dimensions	10%	10%
(5)	4	Weights . . . . .	10%	10%
(6)	Load test	. . . . .	10%	For each defective additional four samples shall be tested. In case again one is defective, the whole lot shall be tested and the defectives re- jected.
(7)	7	Marking . . . . .	10%	10%

NOTE.—For the purpose of calculating the number of samples for test if the percentage comes to a fraction of a number, the next higher integer would be taken.

**S.O. 1688.**—In exercise of the powers conferred by section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby recognises the organisations mentioned in the Schedule annexed hereto as the agencies for inspection of the Cast Iron Manhole Covers and Frames prior to their export, subject to the condition that every such organisation shall give adequate facilities to an officer of the Export Inspection Council, duly authorised by the said Council, to examine the method of inspection followed by that organisation in granting the certificate under sub-rule (4) of rule 4 of the Export of Cast Iron Manhole Covers and Frames (Inspection) Rules, 1966.

#### THE SCHEDULE

1. General Superintendence Co. (India) Private Ltd., "Sorab Mansion", 25, Murzban Road, P.O. Box No. 508, Bombay-1.
2. M/s. N. C. Corporation Private Ltd., Stadium House, Third Floor, Veer Nariman Road, Bombay-1.
3. Italab Engineering Private Ltd., Aban House, 6th Floor, Rope Walk Lane, Bombay-1.
4. Cargo Inspectors & Superintendence Co. Private Ltd., Alice Building, 339, Dr. Dadabhai Naoroji Road, Bombay-1.
5. Superintendence Company of India (Private) Limited, 31, 32, S3, C.I.T. Road, Entally, Post Box 949, Calcutta-14.
6. Inspection & Testing Company (India) Private Limited, 24, Chittaranjan Avenue, Calcutta-12.

[No. 60(125)Exp.Insp./65.]

**S.O. 1689.**—In exercise of the powers conferred by section 17 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), the Central Government hereby makes the following rules, namely:—

- 1. Short title and commencement.**—(1) These rules may be called the Export of Cast Iron Manhole Covers and Frames (Inspection) Rules, 1966.  
 (2) They shall come into force on 1st July, 1968.
- 2. Definition.**—In these rules, "cast iron manhole covers and frames" means all types of cast iron manhole covers and frames intended for use in connection with sanitary works.
- 3. Basis of Inspection.**—(1) Inspection of Cast Iron Manhole Covers and Frames intended for export shall be carried out either during the process of manufacture or when the consignment has been prepared for export as may be desired by the exporter, with a view to seeing that the same conform to the standard specification recognised by the Central Government under section 6 of the Export (Quality Control and Inspection) Act, 1963.
- 4. Procedure of Inspection.**—(1) An exporter intending to export cast iron manhole covers and frames shall give intimation in writing of his intention so to do and submit along with such intimation a declaration of the specifications, stipulated in the export contract relating to such export, to any of the inspection agencies (hereinafter referred to as the Agency) recognised under section 7 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), to enable it to carry out the inspection in accordance with rule 3.  
 (2) Every intimation and declaration under sub-rule (1) shall be given not less than seven days before the scheduled time of loading of the consignment of cast iron manhole covers and frames in the ship, vehicle or aircraft, as the case may be.  
 (3) On receipt of the intimation and declaration under sub-rule (2), the Agency shall carry out the inspection of the cast iron manhole covers and frames during the process of manufacture or when the consignment is ready, as the case may be, in accordance with rule 3.  
 (4) If after inspection, the Agency is satisfied that the cast iron manhole covers and frames to be exported comply with the requirements of rule 3, it

shall, within four days of the receipt of intimation and declaration under sub-rule (2), but not later than 24 hours after completion of the inspection, issue a certificate to the exporter declaring the consignment as export-worthy.

**5. Place of Inspection.**—Inspection of cast iron manhole covers and frames for purposes of these rules, shall be carried out either—

- (a) at the premises of the manufacturer, or
- (b) at the premises of the exporter, provided adequate facilities for the purpose exist therein.

**6. Inspection Fees.**—A fee at the rate of one per cent of the F.O.B. value of the consignment shall be paid as the inspection fee under these rules.

**7. Appeal.**—(i) Any person aggrieved by the refusal of the Agency to issue a certificate under sub-rule (4) of rule 4 may, within ten days of the receipt of the communication of such refusal by him, prefer an appeal to a panel of experts consisting of not less than three persons appointed for the purpose by the Central Government.

(ii) The decision of the said panel on such appeal shall be final.

[No. 60(125)Exp.Insp./65.]

**S.O. 1690.**—Whereas the Central Government, in exercise of the powers conferred by section 8 of the Export (Quality Control and Inspection) Act, 1963 (22 of 1963), proposes to recognise the Indian Standards Institution Certification Mark with respect to cast iron manhole covers and frames for the purpose of denoting that where cast iron manhole covers and frames are affixed with such mark, they shall be deemed to be in conformity with the standard specification applicable thereto under clause (c) of section 6 of the said Act;

And whereas the Central Government has forwarded the aforesaid proposal to the Export Inspection Council, as required by sub-rule (2) of rule 11 of the Export (Quality Control and Inspection) Rules, 1964;

Now, therefore, in pursuance of the said sub-rule, the Central Government hereby publishes the said proposal for the information of the public likely to be affected thereby.

2. Notice is hereby given that any person desiring to forward any objection or suggestion with respect to the said proposal may forward the same within thirty days of the publication of this notification to the Export Inspection Council, World Trade Centre, 14/1B, Ezra Street, 7th floor, Calcutta-1.

**Explanation.**—The expression "cast iron manhole covers and frames", shall, for the purpose of this notification, mean all types of cast iron manhole covers and frames intended for use in connection with sanitary works.

[No. 60(125)Exp.Insp./65.]

A. C. BANERJEE, Jt. Secy.

